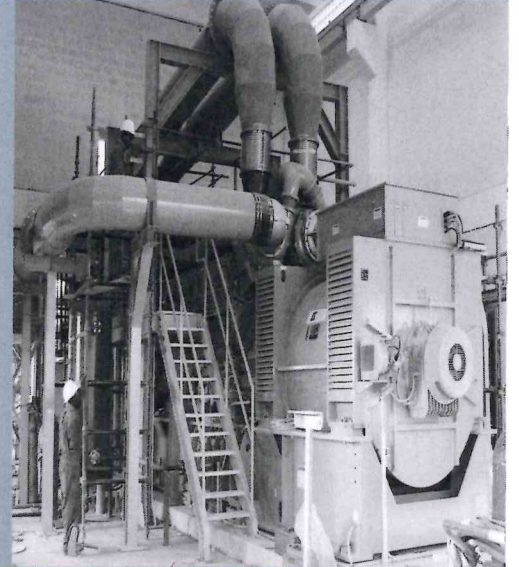


LIMA

Company Profile



LIMA



LIMA



We put the
in QUALITY

شركة ليما ستيل

LIMA Steel Company



CONSTRUCTION.ENGINEERING.INDUSTRIES.

LIMA Introduction

Thank you for the opportunity to present the services offered by LIMA Steel Company.

LIMA Steel Company is a leading Engineering, Procurement, and Construction (EPC) company registered in Oman, with well-equipped fabrication workshops. We specialize in detailed design and fabrication of steel structures, pressure vessels, storage tanks, GRP works, cross-country pipelines, E&I insulation, fire-fighting systems, as well as residential, commercial, and industrial building construction and contracting services.

Our team undertakes turnkey responsibilities for plant construction projects, providing clients with a single point of accountability for large and complex industrial works. We also execute houses, villas, and building construction projects with a strong commitment to quality, safety, and timely delivery.

With a solid knowledge base and structured operations, LIMA Steel is committed to delivering efficiency, cost-effectiveness, and optimization across multidisciplinary engineering and construction activities.

We pride ourselves on robust in-house construction capabilities aligned with international standards. Our skilled workforce and advanced resources enable us to meet demanding industrial and civil construction requirements with precision and excellence.





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Our Activities

- Engineering, Procurement, Construction & General Contracting Services.
- General Contracting for Oil ,Gas, Power & Water Projects.
- General Contracting for Residential, Commercial & Industrial Construction and Contracting Works, Including Swimming Pool Construction.
- Storage Tanks and Pipeline Works.
- Fabrication and Erection of Structural Steel & Piping Systems.
- Fireproofing & Refractory Works.
- Refurbishment, Renovation, Expansion of Facilities & Maintenance Services.
- R & D of Thermal & Acoustical Insulation.
- Commissioning of Projects.





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Our Clients

- Alstom Power Service (Arabia) FZE
- Bahwan Engineering Co. L.L.C
- Oman Proman Contracting & Trading L.L.C
- Doosan Heavy Industries & Construction Co.
- Sohar Global Cons. & Cont Co. LL.C (SGCCC)
- Sohar Operations & Maintenance Company
- Oman Methanol
- Sohar Power Company L.L.C
(Power & Desalination Project, Sohar)
- Yousif Ahmad Al Amri Trading Co. L.L.C
- AES Barka (Power & Desalination)
- STFA - AD Joint Venture
- STRABAG OMAN L.L.C
- Leen International Co. L.L.C
- C. Steinweg Oman L.L.C
- Industrial Ball Company L.L.C
- Bechtel & Co. L.L.C
- Oman Steel Co. L.L.C
- Al Amrouni International Construction, Oman
- Composite Pipes Industry L.L.C (CPI)
- AMIANTIT Fiber Glass Industries Co. Ltd
- Jung Woo, Korea
- Saipem, Oman
- Al Hassan Engineering Co. S.A.O.G
- Hassan Jumaa Baqer L.L.C
- Douglas OHI L.L.C
- GS Engineering & Construction





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Mechanical and Civil Engineering



LIMA Steel Company is proud to have a dedicated Mechanical and Civil Engineering Division capable of executing a wide range of industrial, commercial, and infrastructure projects with precision and efficiency.

Mechanical Engineering

LIMA's fully equipped mechanical workshops feature advanced machinery for the fabrication and assembly of complex steel structures. Our skilled engineers specialize in the installation, maintenance, and servicing of boilers, electromechanical systems, and industrial machinery, delivering every project with precision, quality, and safety.

Civil Engineering

The Civil Engineering Department at LIMA possesses extensive experience in the construction of all types of buildings and infrastructure, including residential, commercial, industrial, educational, and institutional structures. Our expertise also extends to the development of multi-storey buildings, roads and roadside structures, landscapes, gardens, and swimming pools.

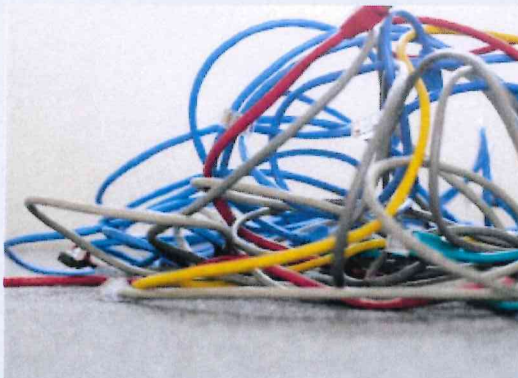
LIMA maintains in-house planning and design capabilities for mechanical and civil projects. Our skilled AutoCAD design team supports the complete process — from initial concept and structural design to the detailed assembly of machinery and components — ensuring seamless coordination across all engineering disciplines.





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Electrical Engineering



LIMA's expertise extends to Electrical and Telecommunication Engineering, providing comprehensive solutions for industrial, commercial, and residential projects. With continuous adaptation to technological advancements, LIMA has evolved into a trusted telecommunication and electrical contracting company.

LIMA employs a highly skilled workforce, including Engineers, Telecom Installers, Electricians, Fiber Optic Technicians, Antenna Riggers, Masons, Foremen, Welders, Drivers, Carpenters, Steel Fitters, Fabricators, and General Laborers — all working together to deliver excellence in every project.

Supported by modern infrastructure, advanced equipment, and strong technical capabilities, LIMA executes electrical contracting works of any scale within the specified timeframe and quality standards.

Our scope of services includes:

- Electrical installations up to 415V and 11KV
- Construction, testing, and maintenance of distribution systems and equipment up to 11KV
- Excavation, foundation, erection, earthing, and fencing for electrical and communication systems
- Cable pulling through ducts (OFC & Copper)
- Rig-down and rig-up assistance for mobile communication equipment (rigs, well test units, hoists)
- Installation and decommissioning of data and voice cabling networks.





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Piping Experts



LIMA employs a highly skilled piping team proficient in all major standards and techniques.

Our workforce includes experienced pipe-laying crews, jointing specialists (riveted, welded, laminated, etc.), coating technicians, and hydrotesting experts, supported by qualified engineers and supervisors.



Our team handles the laying, assembly, and alignment of GRP, steel, and ductile iron pipes of various diameters. Each joint—whether welded, laminated, or riveted—is executed to ensure leak-proof integrity and superior workmanship.



All pipelines undergo rigorous hydrotesting using advanced, time-efficient test pumps with adequate discharge capacity.

LIMA also provides complete water disposal, cleaning, and disinfection services, ensuring each section of the pipeline meets the highest quality and safety standards.





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Roles & Responsibilities of NDT & QIC Inspectors



NDT Inspectors

The NDT Inspector reports directly to the Welding Engineer and is responsible for:

Verifying and qualifying Non-Destructive Testing (NDT) procedures in accordance with quality requirements.

Ensuring that all NDT activities are performed in compliance with approved and qualified procedures.

Checking and confirming the calibration and accuracy of all testing equipment.



QIC Inspectors

The QIC Inspectors perform testing and inspection activities as assigned by the Quality Control Manager (QCM).

Their responsibilities include coordinating the services of subcontractor personnel (where applicable) and ensuring that all work is executed in accordance with relevant procedures and specifications.



They are also responsible for verifying the efficiency and calibration validity of all testing instruments and for preparing the necessary inspection and control documentation.





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Welding Experts



Welding Engineer

The Welding Engineer reports to the Quality Control Manager (QCM) and is responsible for ensuring the highest standards of welding quality and compliance. Key responsibilities include:

- Reviewing and verifying welding standards, paint specifications, and welding procedures.
- Overseeing qualification tests for welders and NDT (Non-Destructive Testing) operators.
- Maintaining accurate qualification and certification records.
- Assessing welder competency levels and coordinating with the Welding Foreman to implement training programs when required.
- Reviewing and approving purchase requests for welding materials.

Welding Inspectors

The Welding Inspector reports to the Welding Engineer and plays a key role in maintaining welding quality and compliance. Responsibilities include:

- Verifying that all welding standards, plant specifications, and procedures are correctly followed.
- Ensuring welders are properly qualified for each task by assisting in qualification testing.
- Supervising, guiding, and supporting welders during on-site operations to ensure quality performance.
- Managing and maintaining all documentation related to welder qualifications and certifications.





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Quality Assurance and Control System



LIMA operates its own comprehensive Quality Management System in compliance with ISO 9001/1994 standards.

The Quality Control Department (QCD) is responsible for overseeing all quality aspects of construction, maintenance, and operational activities across all projects and plants.

The Quality Control Department functions under the leadership of the Quality Assurance Manager (QAM), who reports directly to the Managing Director.



LIMA's Quality Control System places strong emphasis on monitoring and verifying all materials used in plant construction, operation, and maintenance to ensure that every activity meets the required quality standards and project specifications.

The Quality Control Manager (QCM) reports to the Quality Assurance Manager and is responsible for:



- Reviewing plant documentation related to quality control during construction and maintenance activities.
- Supervising the preparation and maintenance of construction and maintenance control records.
- Ensuring that all measurement and testing equipment is properly calibrated and certified.





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General Safety Procedure



All personnel must immediately give an oral report to the Safety Engineer in the event of any of the following:

- Fatal injuries
- Injuries requiring medical attention
- Significant property or equipment damage
- Any damage, regardless of amount, to LIMA's plant, property, or equipment
- Fires or fire-related incidents

Each initial oral report must be followed by a written report detailing the circumstances of the incident, corrective actions taken, and recommendations to prevent recurrence.

Accident investigations will be conducted to establish facts, not faults, with the primary goal of preventing similar incidents in the future.

Following an investigation, the Safety Engineer and Company Nurse will develop or update emergency procedures for handling serious accidents or injuries. These procedures will define the specific actions and information required from all personnel during emergencies.

It is the responsibility of every employee to be fully familiar with and adhere to LIMA's emergency and safety procedures.





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LIMA Safety Policy Plan



The management of LIMA shall ensure the following information is clearly posted at all work sites:

- a. The name of the person responsible for the first aid cabinet.
- b. The hospital to which any injured person requiring medical treatment should be sent.
- c. The contact number of the first aid attendant or doctor employed by LIMA.
- d. The emergency telephone number to be called for immediate assistance.

A site register shall be maintained by the first aid attendant, documenting all injuries treated on site.



For locations where more than 50 persons are employed, or within a 15-kilometer radius, first aid facilities shall be managed by a qualified nurse who is familiar with first aid requirements and exclusively assigned to medical duties.

On smaller sites, those responsible for first aid supplies must have recent training in first aid procedures to ensure proper care in case of emergencies.





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LIMA Loss Prevention Program



Loss Prevention Organization

- Loss Prevention Policy
- Loss Prevention Department

Loss Prevention Program

- Safety Training
- General Safety Procedures
- First Aid
- Hygiene
- Good Housekeeping
- Personal Protective Equipment (PPE)

Loss Prevention Policy

LIMA maintains a rigorous loss prevention program to prevent human distress and minimize financial loss. Every employee who supervises or directs the work of others shall make every effort to ensure the safety of each employee under their supervision. Additionally, supervisors are accountable for the protection of equipment and property within their areas of responsibility.





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LIMA Loss Prevention Department



The Safety Department at LIMA is led by the Safety Manager, who coordinates all company-wide safety activities. Senior Safety Engineers work closely to maintain and continuously improve safety standards across all LIMA group branches.

Safety Officers, employed full-time on site, support supervisors in implementing the safety program. They organize safety meetings at all levels, oversee site planning, conduct daily inspections, and collaborate with the Safety Department to address both local needs and updates to safety procedures.

First Aid

First Aid is the immediate care provided to an injured or seriously ill person on-site before professional medical help can be obtained. Management is responsible for ensuring that proper first aid facilities are available to all employees at every job site.

First aid supplies must be maintained in a dedicated cabinet, managed by a trained first aid attendant who ensures it is fully stocked at all times.

Additionally, a stretcher must be available on every site to handle emergencies efficiently.





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LIMA Workplace Safety



The following outlines essential measures adopted by LIMA to prevent injuries to personnel and protect property:

Safety Training:

- Supervisors receive comprehensive safety training before starting any work. The training covers legal requirements (local and international laws), LIMA's safety policies, accident prevention principles, accident investigation, site inspections, sanitation, protective clothing, emergency procedures, electrical safety, transportation, traffic control, excavations, workplaces, ladders and scaffolding, sandblasting, crane and lifting equipment operation, and fire prevention and control.

- Workers undergo periodic safety training during their work, focusing on:

- Site hazards
- Equipment precautions
- Health and hygiene
- Employee responsibilities

- Weekly safety meetings are conducted on-site to review current conditions, identify potential hazards, and reinforce safe working practices.





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A Glimpse into LIMA





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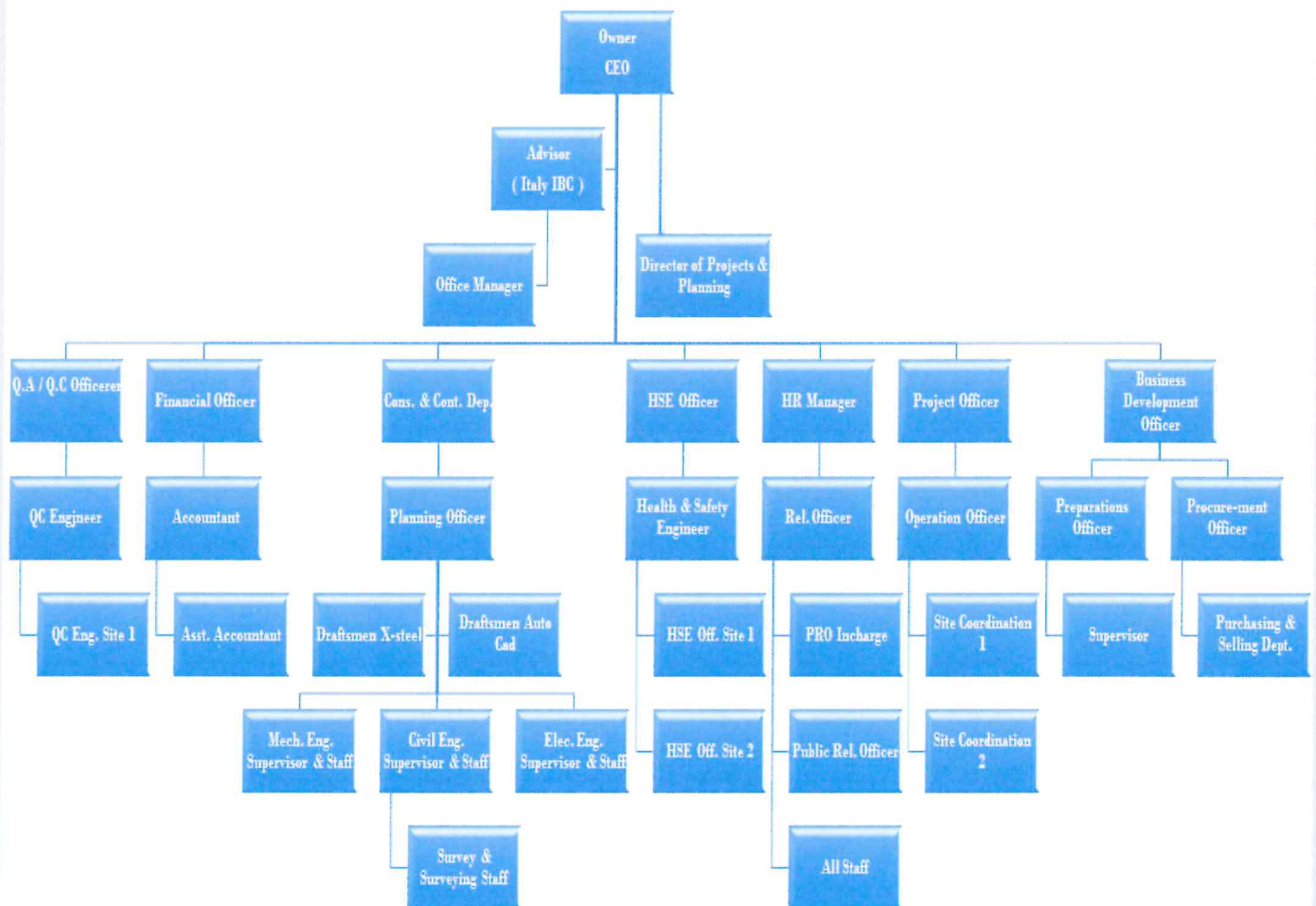




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CONSTRUCTION ENGINEERING INDUSTRIES

LIMA Organization Chart





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LIMA

We Put the 'Q' in Quality





LIMA

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